

# **PORTABLE INSTRUMENTATION - TOOLS AND TECHNIQUES FOR THE COMPREHENSIVE FOOD SAFETY INSPECTION**

**MASSACHUSETTS ENVIRONMENTAL HEALTH ASSOCIATION**



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# Introduction

- Estimating environmental conditions for proper application of portable instruments.
- Objectives of inspection and a brief review sampling strategies.
- Monitoring basics and data analysis.
- The scope, use and limitations of portable field instruments.
- A typical and atypical tool box.

# Inspections

# Inspections

- Definition

*n.* a checking or testing against established standards

- Criteria

Develop a predictive model;

Gather empirical evidence;

Weigh and verifying findings;

Analyze results and drawing conclusions.

# Inspections

► Inspections are **Objective**

► Purpose

- Identify the change in circumstances or arrangements whereby microorganisms or misplaced energy breach defenses and cause illness and injury.
- Identify failures in equipment and procedures; policy and practice, or human error.

**MONITORING**

# Reasons for Monitoring

- Verify the existence and magnitude of an environmental health and safety condition;
- Document level of adherence to codes and standards;
- Determine effectiveness of control and corrective measures.

# Reasons for Monitoring

- Planning logistics;
- Refute or substantiate claims and complaints;
- Document “Action Levels”;
- Validate processes;
- Quality control, quality assurance and quality improvement.



# Estimate - definition

- 1: to judge tentatively or approximate the value, worth or significance of ...
- 2: to determine roughly the size, extent, or nature of ...

# Estimate -

- syn **ESTIMATE** implies a judgment, considered or casual, that precedes or takes the place of actually measuring or counting or testing out.
- syn **ASSESS** implies a critical appraisal for the purpose of understanding or interpreting, or as a guide in taking action.
- **BEST GUESS** (estimate and assessment) is usually correct.

# Estimating Environmental Conditions

- There is no environmental uniformity ...  
all environments differ; even within themselves.
- Differences in both environmental quality and quantity are measurable.
- THERE IS NO TYPICAL ENVIRONMENT

# Sampling

# Rules of Sampling

To produce a sample or set of samples representative of the source under investigation.

*Garbage In = Garbage Out*

- Samples that are not representative of the source are of little use.
- Poor collection or detection procedures yield unrepresentative samples and contribute to the uncertainty of the analytical results.

# Sampling Strategies

## Probability

- Errors can be calculated
- Easy to interpret

## Non-probability

- Non random – biased?
- Difficult to interpret
- Errors cannot be calculated

# Sampling Classifications

## Probability

- Systematic
- Random

## Non-probability

- Convenience
- Judgmental
- “Snowball”

# Control and Site Selection

## Controls: 1-3 per sample

- Use one control where condition is obvious
- Use three controls where condition is unknown

**Site Selection:** Would the act of sampling or testing at a given site disturb the immediate environment sufficiently to cause erroneous data to be collected, or, contaminate the product or process?



# Data Analysis

# Data Analysis and Classification of Observations

- Draw a central theme from the data;
- Answer questions that were posed before any samples were taken;
- Sort data and findings based on importance (significance) and relevance;
- Results must be traceable to requirements.

# Sampling description

- Introduction - statement of purpose
- Sampling data
- Ambient conditions and description of activities, etc.
- Date and time
- Person(s) on site
- Comments

# *Instrumentation*

## *Basics*

# Definition

## Instrument- n.

A measuring device for determining the present value of a quantity under observation.

# What are Field Instruments?

A portable extension of the senses

**Qualify:** yes or no

**Quantify:** anything that is measurable. e.g.  
relative concentration, amplitude, energy, etc..

# Instrument Selection

- Portable, small, light weight, safe and rugged.
- Inexpensive and simple to operate.
- Easily decontaminated or easily protected from contamination (non-reactive).
- Easy to calibrate or validate.
- If powered, the unit should run on readily available batteries.
- Easy to read and interpret.
- Adherence to standards protocol.

# Pre-purchase Planning

- History of product, vendor or supplier.
- Storage and travel conditions.
  - temperature extremes and vibration
- Service Plan - factory service and calibration.
  - loaner equipment availability
- Availability of product and parts.
- Warranty, guarantee, discount and trade-in.
- Staff training and user manual.



# Calibration / Validation Schedule

**Before each use** - all equipment used routinely and repeatedly.

Thermometers

Electronic measuring devices

Any equipment that is easy to calibrate or validate

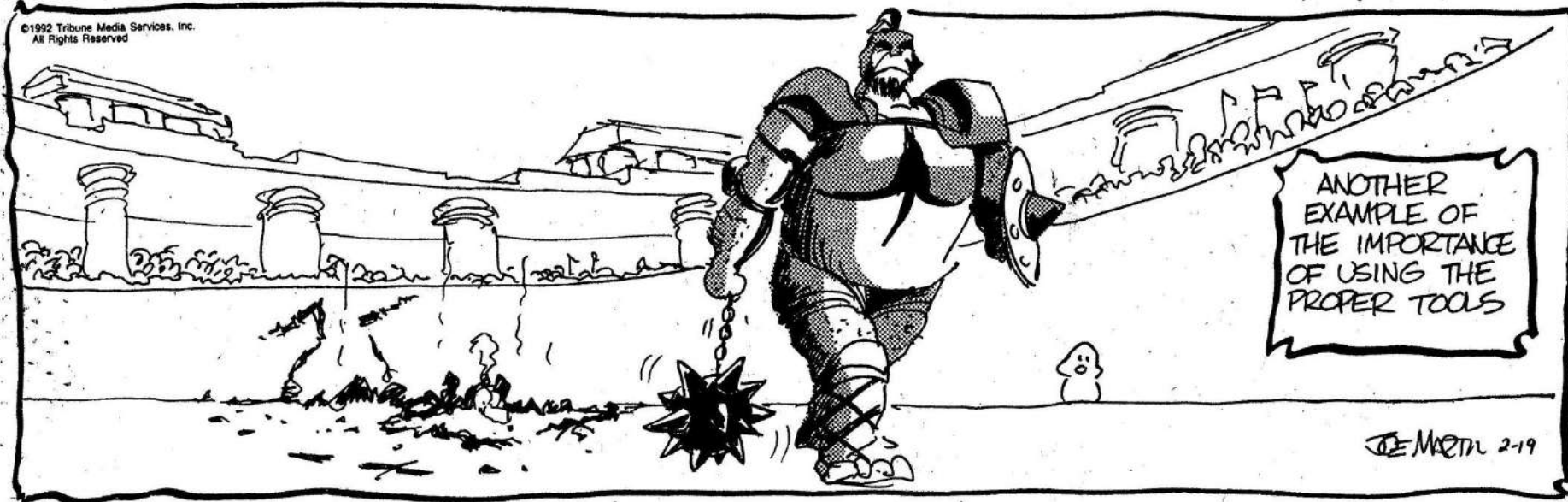
# Preventive Maintenance

- Policy and procedures for use, transport and storage of all field instruments.
- Specification log
  - include vendor, date of purchase, warranty information, maintenance, repair and service
- Document staff training.
  - particularly if used for making legal measurements
- Document storage conditions.

**TOOL BOX**

## MISTER BOFFO By Joe Martin

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# Thermometry

**Basic essential thermometers**



**HACCP kit K-probes**



# Thermometer calibration and validation



# Defining Potentially Hazardous Foods - Time/Temperature Control for Safety (PHF/TCS)

**pa<sub>w</sub>kit for measuring water  
activity ( $a_w$ )**



**Color-change pH indicators**





# *Sper* pH meter kit with flat probe





# Brix/Salinity and UV lamps

**Salinity and Brix Refractometers**



**Portable Battery and High Intensity UV lamps**



# Measuring Environmental conditions

**Mini Environmental Quality Meter**  
Air velocity, temperature, RH and light



**Electrical Safety**



# Assessing Cleanliness



# ATP monitoring system

## “Dirt test”

**Luminometer**



**ATP swabs**



# Practical Water Quality





# Odds and Ends



# Thermometry and Air Flow

## Lollypop Thermister



## Borozin Gun



Tricks of the  
trade



# Things I've learned ... the hard way

- Always operate equipment before use.
- Change alkaline batteries monthly on all electronic thermometers; remove all batteries when not in use.
- Maintain calibration/validation and service records in a hardbound notebook.
- Keep a ring binder with copies of equipment instructions.

# More things I've learned ... the hard way

- Store electronic equipment in a protective case.
- Always use a portable cooler, thermal tote or chest cooler when traveling. Maintain equipment at room temperature.
- Clean (and sanitize) exterior of equipment after use.
- Never loan out equipment.

# Even more things I've learned ... the hard way

- Plan all inspections and sampling operations moving from “clean” to “soiled”.
- Carry several bi-metal dial thermometers to all inspections (consider equilibration times).
- Carry at least two IR thermometers; condition one in refrigerator.
- Whenever possible, double check critical readings with another instrument. (IR → thermocouple)
- Record all readings to include margin of instrument error, e.g.  $41^{\circ} \pm 2^{\circ}\text{F}$ .

... and one last field instrument



# Epilog ...

- ▶ While we have not succeeded in answering all your problems.
- ▶ The answers we have found only serve to raise a whole set of new questions.
- ▶ In some ways we feel we are as confused as ever, but we sincerely believe we are confused on a higher level and about more important things.

**IT'S THE END OF MY  
PRESENTATION**



**WHY U NO CLAP?**

[memegenerator.net](http://memegenerator.net)

